

Längentabelle Wolframelektroden

Schweißköpfe		OSK 13 S*		OSK 21 CS/CW/C/G		OSK 38 CS/CW/C/G		OSK 53 G/GW		OSK 53 S/SW		OSK 76 S/SW/G/GW		OSK 115 S/SW/G/GW	
Rohr ø		Elektrodenlänge													
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
3,17	0,125	14	0,551	26	1,024	40	1,575								
6,00	0,236	12	0,472	25	0,984	39	1,535			48	1,889				
6,35	0,250	12	0,472	25	0,984	39	1,535	53	2,087	47	1,850				
8,00	0,315	11	0,433	24	0,945	38	1,496	53	2,087	47	1,850				
9,53	0,375	10	0,394	23	0,906	37	1,457	52	2,047	46	1,811	62	2,441	82	3,228
10,00	0,394	10	0,394	23	0,906	37	1,457	52	2,047	46	1,811	62	2,441	82	3,228
10,20	0,402	10	0,394	22	0,866	36	1,417	51	2,008	46	1,811	61	2,402	81	3,189
12,00	0,472	9	0,354	22	0,866	36	1,417	51	2,008	45	1,771	61	2,402	81	3,189
12,70	0,500	9	0,354	21	0,827	35	1,378	50	1,969	44	1,732	60	2,362	80	3,150
13,00	0,512			21	0,827	35	1,378	50	1,969	44	1,732	60	2,362	80	3,150
13,50	0,531			21	0,827	35	1,378	50	1,969	44	1,732	60	2,362	80	3,150
15,88	0,625			20	0,787	34	1,339	49	1,929	43	1,692	59	2,323	79	3,110
16,00	0,630			20	0,787	34	1,339	49	1,929	43	1,692	59	2,323	79	3,110
17,20	0,677			19	0,748	33	1,299	48	1,890	42	1,653	58	2,283	78	3,071
18,00	0,709			18	0,709	32	1,260	47	1,850	41	1,614	57	2,244	77	3,031
19,00	0,748			17	0,669	31	1,220	46	1,811	40	1,574	56	2,205	76	2,992
19,05	0,750			17	0,669	31	1,220	46	1,811	40	1,574	56	2,205	76	2,992
20,00	0,787			17	0,669	31	1,220	46	1,811	39	1,535	56	2,205	76	2,992
21,30	0,839			16	0,630	30	1,181	45	1,772	39	1,535	55	2,165	75	2,953
22,00	0,866					30	1,181	45	1,772	39	1,535	55	2,165	75	2,953
23,00	0,906					29	1,142	44	1,732	38	1,496	54	2,126	74	2,913
25,40	1,000					28	1,102	43	1,693	37	1,456	53	2,087	73	2,874
26,90	1,059					27	1,063	42	1,654	36	1,417	52	2,047	72	2,835
28,00	1,102					27	1,063	42	1,654	36	1,417	52	2,047	72	2,835
29,00	1,142					26	1,024	41	1,614	35	1,377	51	2,008	71	2,795
30,00	1,181					26	1,024	41	1,614	35	1,377	51	2,008	71	2,795
33,70	1,327					24	0,945	39	1,535	33	1,299	49	1,929	69	2,717
35,00	1,378					23	0,906	38	1,496	32	1,259	48	1,890	68	2,677
38,10	1,500					22	0,866	36	1,417	31	1,220	46	1,811	66	2,598
40,00	1,575					21	0,827	36	1,417	30	1,181	46	1,811	66	2,598
41,00	1,614							35	1,378	29	1,141	45	1,772	65	2,559
42,40	1,669							34	1,339	28	1,102	44	1,732	64	2,520
44,50	1,752							33	1,299	27	1,062	43	1,693	63	2,480
48,30	1,902							31	1,220	25	0,984	41	1,614	61	2,402
50,80	2,000							30	1,181	24	0,944	40	1,575	60	2,362
51,00	2,008							30	1,181	24	0,944	40	1,575	60	2,362
52,00	2,047							30	1,181	24	0,944	40	1,575	60	2,362
53,00	2,087							29	1,142	23	0,905	39	1,535	59	2,323
54,00	2,126											39	1,535	59	2,323
60,30	2,374											35	1,378	55	2,165
63,50	2,500											34	1,339	54	2,126
70,00	2,756											31	1,220	51	2,008
76,10	2,996											27	1,063	47	1,850
76,20	3,000											27	1,063	47	1,850
85,00	3,346													43	1,693
88,90	3,500													41	1,614
101,60	4,000													35	1,378
104,00	4,094													34	1,339
108,00	4,252													32	1,260
114,30	4,500													28	1,102